



# PRICE LIST

**1 may 2012**

THIS PRICELIST MODIFIES AND REPLACES ALL THE OLD PRICELISTS VERSIONS

## GENERAL CONDITIONS OF SALE

1. GOOD SOLD – The supply includes exclusive what is listed in the order confirmation. Descriptions and details in our catalogue and price list are indicative. The seller reserves the right to make any modification without previous advice.

2. DELIVERY – The date of shipment is approximate and it is not binding on the seller. Any delay or any partial delivery of the orders don't authorize the Purchaser to cancel the contract, to ask for compensation for direct or indirect damages, to delay any payment.

3. TRANSPORT – Goods are delivered EX WORKS.

4. PAYMENT – Payment shall absolutely be made in the place of issue of the invoice and in according to the terms and conditions mentioning in the invoice, irrespective of any claim or dispute. After the expiry date of payment bank interests shall come into effect together with refund of main expenses, in according to the law n° 231/2002. Whenever the payment conditions are not respected, the seller is entitled to suspend all new orders.

All the special equipment have to be paid in advance at the issuing of the order confirmation.

5. PRICES – Prices are calculated ex works and not include any value tax, packing and shipping expenses. The listed prices are not binding, but they can change in according to the raw materials and labour costs.

6. WARRANTY – Our products are under warranty for 12 months from shipping date. The guarantee consists for the free replacement of manufacturing faulty components. But not for normal wear, accidents, damage when goods are in transit or carelessness. The above mentioned replacement will be effected from the seller after verifying the defects claimed. All the replacing parts shipments are at Purchaser cost. For the parts not manufactured by OMCA the warranty is covered by their supplier. The seller is exempted from each eventual responsibility and obligation for each damage to people and things following to the use of the goods that we supply, for manufacturing defects or material defects or for missing of the essential requirements. Moreover, the seller is also exempted from each responsibility caused by eventual violation of patents, marks or models that can be discovered on the supplied goods.

7. RETENTION OF PROPERTY RIGHTS – The goods forming the object of the contract will remain the exclusive property of the seller until the price has been paid in full, in accordance with art. 1523 and following articles of the Italian civil law.

8. DISPUTE – Should any dispute arise between the parties, the competent Court shall be the Court of Reggio Emilia.

## BENCH CHAMFERING MACHINES

Code	Description	EURO
400	SMB3 Chamfering machine up to 4 mm on steel and cast iron with inclinable table from 30° to 45°	960,00
400CC	SMB3 Chamfering machine for chamfer until 4 x 4 mm c/w electronic adjustable speed for ferrous and no- ferrous materials	1.350,00
450	SMB3 Chamfering machine for chamfers until 4mm on aluminum, and plastics c/w inclinable table from 30° to 45°	1.030,00
590	SM13 Chamfering machine for chamfer or radius until 2 mm for internal and external	1.250,00
650/A	SM3/A Chamfering machine for chamfers until 7x7 mm and steel and cast iron	1.250,00
650A/S	SM3/A Chamfering machine for chamfers until 7x7 mm on steel and cast iron with c/w guides increased of 600 x 115 and inclination table from 15° to 45°	1.580,00
650/L	SM3/A chamfering machine for chamfers until 7x7 mm on aluminum and plastics	1.300,00
650L/S	SM3/A Chamfering machine for chamfers until 7x7 mm on aluminum and plastics c/w guides increased of 600x115 and inclinable table from 15° to 45°	1.620,00
810	SMU Chamfering machine for internal and external chamfers	2.550,00
850	SMU Chamfering machine for external straight edge chamfers	2.250,00
860	SMU Chamfering machine for external straight edge chamfers without speed variation	1.700,00

## ACCESSORIES

Code	Description	EURO
578	Foot driver for art. 590	36,00
586	Support/working plate for art. 590	130,00
652	Automatic feeding for chamfering machines series 650 and 850	1.150,00
800	Foldway wheeled trolley for chamfering machine c/w hidden wheels dim 500x500x730mm	400,00
801	Tubular base for chamfering machine dim 570x490x670 mm	220,00

## PORTABLES CHAMFERING MACHINES

Code	Description	EURO
700/A	SMP3 Chamfering machine for chamfer until 4 mm on steel and cast iron inclinable table from 15° to 45°, single phase electric motor 220/380 V	980,00
700/M	SMP3 Chamfering machine for chamfer until 4 mm on steel and cast iron inclinable table from 15° to 45°, single phase electric motor 220 V	1.000,00
750/A	SMPS Chamfering machine for chamfer until 7x7mm on steel, inclinable table 15° a 45°, single phase electric motor 220/380 V	940,00
750/M	SMPS Chamfering machine for chamfer until 7x7mm on steel, inclinable table from 15° a 45°, Single phase electric motor 220V	960,00
760/1	SMPS Chamfering machine, similar to ART. 750/A but with powered motor of 1,3 HP	1.030,00
760-NEW	SMPS Chamfering machine for chamfer until 15x15 mm on steel, inclinable table from 15° to 60°, single phase/three phase electric motor	1.250,00
760-NEW 3F	SMPS Chamfering machine same as 760NEW but suitable for stainless steel, with 3 cutters Z5	1.250,00
775/A	SMPS Chamfering machine, similar to ART. 750 but c/w cutter suitable for aluminum	1.030,00
24607	HKF 125 Chamfering machine for chamfer until 5mm for steel and cast iron	1.450,00
24609	HKF 230 Chamfering machine for chamfer until 10mm for steel and cast iron	1.790,00

## ACCESSORIES

Code	Description	EURO
40590	Driving bearing for HKF125 – HKF 230	68,00
790	Roller guide for ART. 700, 750, 760/1, 760-NEW for the external chamfer of pipes and flanges (internal minimum diameter 150mm)	160,00



## CHAMFERING MACHINES BOTH PORTABLE AND BENCH VERSION

Code	Description	EURO
900	SMF Chamfering machine with automatic feeding to be set electronically. Chamfer from 5 to 33mm on steel ( also stainless steel). Variable angle from 15° to 60° complete with wheeled trolley.	7.500,00
910	SMS Clad remover with automatic feeding to be set electronically. Chamfers Axis Z max 15mm – Axis X 50mm. Variable angle from 90° to 75° complete with wheeled trolley.	14.000,00

### OPTIONAL FOR SPECIAL VERSION ART. 900

Code	Description	EURO
	Sheet thickness from 8/100 mm or from 8/200 mm	500,00
	Sheet thickness less than 8 mm	50,00
	Regulation of cutter speed	1.000,00
	Chamfer angle from 10° to 73°	1.500,00
	Fix chamfer at 0°	1.000,00

### SPARE CUTTERS AND INSERTS

Code	Description	EURO
360606/1	Cutter for art. 590 Ø6 mm for plastics and aluminum	40,00
360606/2	Cutter for art. 590 Ø6 mm for bronze	40,00
360606/3	Cutter for art. 590 Ø6 mm for steel and cast iron	40,00
361608/3	Cutter for art. 810 Ø8 mm per steel and cast iron	60,00
361608/R2	Cutter for art. 810 with 2mm radius	87,00
361608/R3	Cutter for art. 810 with 3mm radius	90,00
667	Cutter without inserts for art.400, 700 and 750 Ø 60 mm Z 9	140,00
677	Standard Insert for art. 400, 650A, 650A/S, 700, 750, 760-NEW	6,50
677/S	Standard Insert SDMT for cutter ART. 761N for ART. 760new	14,00
677/I	Standard Insert SDMT for Stainless steel and light alloys for 761N for ART. 760new	14,00
677/A	Standard Insert SDCT for aluminum for ART. 761N for ART. 760new	15,00
677/R	Coated insert for art. 400, 650/A, 650/AS, 700, 750, 760NEW	9,00
684	Insert for art. 450, 400CC, 650/L, 650L/S, 760/L and 775/A	8,00
669	Cutter without inserts for art. 650/A, 650 A/S Ø 70 mm z 12	170,00
759	Cutter without inserts for art. 400CC, 650/L, 650L/S dia. Ø 70 mm Z 12	170,00
844	Cutter without inserts for art. 850, 860, 910 diam. Ø 63 mm Z 7	410,00
865	Standard insert SDHT for art. 850 – 860 – 810 - 910	14,00
865/1	Insert SPKN 1203 for art. 850 – 860 – 810	8,00
865/R	Standard insert SDHT for inox and light alloys for art. 850 – 860 – 810 - 910	19,50
761N/1	Cutter without insert for Art.760-NEW3F diam. 60 mm. Z 5	100,00
761N/2	Cutter without insert for Art.760-NEW3F diam. 60 mm. Z 5	100,00
761N/3	Cutter without insert for Art.760-NEW3F diam. 60 mm. Z 5	100,00
761	Cutter without insert for art. 760-NEW (2 pieces required), Ø 60 mm Z 9	140,00
769	Cutter without insert for art. 760/L (2 pieces required), Ø 70 mm Z12	190,00
F00011	Cutter without insert for art. 900 Ø 63 mm Z 5	410,00
02045018	Coated Insert for art. 900	13,50
F00011-T	Spare cutter without insert for ART.900-910 Ø 63 mm Z5 H 40	450,00
02045018T	Insert for cutter ART. F00011-T	14,00
02045018R	TIN Coated insert for art. 900	18,50
42097	Cutter for HKF art. 24607 and art. 24609	260,00
40759	Insert for HKF art. 24067 and art. 24609	14,00
40759R	TIN Coated Insert for HKF art. 24607 and art. 24609	19,50
40759/RAG	TINALOX Coated radius insert for HKF art. 24607 and art. 24609	32,00

## LIVE CENTER

Code	Description	EURO
178/1	Live center with standard centre - MT1	145,00
178/2	Live center with standard centre - MT2	150,00
178/3	Live center with standard centre - MT3	185,00
178/4	Live center with standard centre - MT4	220,00
178/5	Live center with standard centre - MT5	330,00
178/6	Live center with standard centre - MT6	760,00
178/2/P	Live center with copying centre - MT2	150,00
178/3/P	Live center with copying centre - MT3	200,00
178/4/P	Live center with copying centre - MT4	220,00
178/5/P	Live center with copying centre - MT5	340,00
178/6/90°	Live center with copying centre - MT6	760,00
178/2/I	Live center with hollow-point - MT2	170,00
178/3/I	Live center with hollow-point - MT3	210,00
178/4/I	Live center with hollow-point - MT4	240,00
178/5/I	Live center with hollow-point - MT5	370,00
178/2/W	Live center with carbide tipper - MT2	205,00
178/3/W	Live center with carbide tipper - MT3	250,00
178/4/W	Live center with carbide tipper - MT4	310,00
178/5/W	Live center with carbide tipper - MT5	490,00
190/3	Live center with internal cone for interchangeable points - MT3	250,00
190/4	Live center with internal cone for interchangeable points - MT4	250,00
190/5	Live center with internal cone for interchangeable points - MT5	250,00
190/3/C	Live center with 5 centering points in wooden box - MT3	540,00
190/4/C	Live center with 5 centering points in wooden box - MT4	540,00
190/5/C	Live center with 5 centering points in wooden box - MT5	540,00
190/4/G	Live center similar to art. 190/4 with extraction ring nut	280,00
190/5/G	Live center similar to art. 190/5 with extraction ring nut	280,00
192	Centering point for art. 190/3/4/5	42,00
193	Centering point for art. 190/3/4/5	43,00
194	Centering point for art. 190/3/4/5	85,00
195	Centering point for art. 190/3/4/5	90,00
196	Centering point for art. 190/3/4/5	43,00
225/3	Live center for pipes - MT3	220,00
225/4	Live center for pipes - MT4	280,00
225/5	Live center for pipes - MT5	430,00
240/3	Live center with standard center - MT3	145,00
240/4	Live center with standard center - MT4	190,00
240/5	Live center with standard center - MT5	220,00
240/6	Live center with standard center - MT6	350,00
240/3/P	Live center with copying center - MT3	160,00
240/4/P	Live center with copying center - MT4	200,00
240/5/P	Live center with copying center - MT5	230,00
240/6/P	Live center with copying center - MT6	360,00
240/3/I	Live center with hollow-point - MT3	180,00
240/4/I	Live center with hollow-point - MT4	220,00
240/5/I	Live center with hollow-point - MT5	250,00
240/6/I	Live center with hollow-point - MT6	400,00
240/3/W	Live center with carbide tipper - MT3	220,00
240/4/W	Live center with carbide tipper - MT4	260,00
240/5/W	Live center with carbide tipper - MT5	330,00
240/6/W	Live center with carbide tipper - MT6	500,00
240/4/G	Live center CM4 with small head and extraction ring nut	210,00

<b>240/5/G</b>	Live center CM5 with small head and extraction ring nut	<b>250,00</b>
<b>247/4</b>	Live center for pipes with interchangeable rings - MT4	<b>370,00</b>
<b>247/5</b>	Live center for pipes with interchangeable rings - MT5	<b>530,00</b>
<b>249</b>	Ring for art. 247/4	<b>200,00</b>
<b>250</b>	Ring for art. 247/4	<b>270,00</b>
<b>258</b>	Ring for art. 247/5	<b>230,00</b>
<b>259</b>	Ring for art. 247/5	<b>300,00</b>

## FACE DRIVERS

<b>Code</b>	<b>Description</b>	<b>EURO</b>
<b>109/4</b>	Face driver TR12/120 CM4 with 3 driving teeth	<b>370,00</b>
<b>109/5</b>	Face driver TR12/120 CM5 with 3 driving teeth	<b>370,00</b>
<b>109/4/C</b>	Face driver TR12/120 CM4 with 18 driving teeth packed into wooden box	<b>500,00</b>
<b>109/5/C</b>	Face driver TR12/120 CM5 with 18 driving teeth packed into wooden box	<b>500,00</b>
<b>110/4</b>	Face driver TNC12/120 CM4 with 3 driving teeth	<b>440,00</b>
<b>110/4/C</b>	Face driver TNC12/120 CM4 with 21 driving teeth packed into wooden box	<b>760,00</b>
<b>110/5</b>	Face driver TNC12/120 CM5 with 3 driving teeth	<b>440,00</b>
<b>110/5/C</b>	Face driver TNC12/120 CM5 with 21 driving teeth packed into wooden box	<b>760,00</b>
<b>370/5</b>	Face driver TR20/200 CM5 with 4 driving teeth	<b>590,00</b>
<b>370/5/C</b>	Face driver TR20/200 CM5 with 24 driving teeth packed into wooden box	<b>800,00</b>
<b>376/5</b>	Face driver TNC20/200 CM5 with 4 driving teeth	<b>680,00</b>
<b>376/5/C</b>	Face driver TNC20/200 CM5 with 28 driving teeth packed into wooden box	<b>1.150,00</b>
<b>156/6</b>	Face driver TR40/300 CM6 with 6 driving teeth	<b>710,00</b>
<b>156/6/C</b>	Face driver TR40/300 CM6 with 36 driving teeth packed into wooden box	<b>1.000,00</b>
<b>161/6</b>	Face driver TNC40/300 CM6 with 6 driving teeth	<b>850,00</b>
<b>161/6/C</b>	Face driver TNC40/300 CM6 with 42 driving teeth packed into wooden box	<b>1.510,00</b>
<b>262/3</b>	Face driver TRT for pipes CM3	<b>250,00</b>
<b>262/4</b>	Face driver TRT for pipes CM4	<b>350,00</b>
<b>262/5</b>	Face driver TRT for pipes CM5	<b>430,00</b>
<b>260/30</b>	Face driver TRD30 for gear cutting machines	<b>320,00</b>
<b>260/40</b>	Face driver TRD40 for gear cutting machines	<b>390,00</b>
<b>260/78</b>	Face driver TRD78 for gear cutting machines	<b>430,00</b>

## SPARE PARTS FOR DRIVERS

<b>Code</b>	<b>Description</b>	<b>EURO</b>
<b>113/1</b>	Central center for TNC 12/120 suitable for Ø from 12 to 24	<b>33,00</b>
<b>113/2</b>	Central center for TNC 12/120 suitable for Ø from 25 to 120	<b>33,00</b>
<b>114</b>	Spare tooth for TNC	<b>17,50</b>
<b>153/3</b>	Central center for TR12/120	<b>33,00</b>
<b>155</b>	Spare tooth for TNC	<b>11,50</b>
<b>160/1</b>	Central center for TR 40/300	<b>38,00</b>
<b>163</b>	Central center for TNC 40/300	<b>38,00</b>
<b>371</b>	Central center for TR 20/200	<b>38,00</b>
<b>375</b>	Central center for TNC 20/200	<b>38,00</b>
<b>264</b>	Set of 3 teeth for TRT 262/4	<b>83,00</b>
<b>266</b>	Set of 3 teeth for TRT 262/3	<b>72,00</b>
<b>268</b>	Set of 3 teeth for TRT 262/5	<b>90,00</b>
<b>260/1</b>	Spare center for TRD30	<b>33,00</b>
<b>260/2</b>	Spare center for TRD40	<b>33,00</b>
<b>260/3</b>	Spare center for TRD78	<b>33,00</b>

## QUICK CONNECTION SPINDLE TAPPING SPINDLE - AUTOBLOCK

Code	Description	EURO
166/3	Quick connection spindle CM3	290,00
166/4	Quick connection spindle CM4	290,00
166/5	Quick connection spindle CM5	290,00
170	Bush CM4	110,00
171	Bush CM3	110,00
172	Bush CM2	110,00
173	Bush CM1	110,00
272/2	Tap holder bush with adjustable clutch for M2 - M6	295,00
272/3	Tap holder bush with adjustable clutch for M6 – M10	300,00
272/4	Tap holder bush with adjustable clutch for M12 – M18	325,00
295	Tap holder bush with shank DIN B16 o B18	110,00
294/ER32	Collect bush ER32	210,00
294/ER40	Collet bush ER40	230,00
280	Bush for parallel center from 2,8 mm to 13 mm	310,00
290/2	Tapping spindle CM2 with adjustable clutch for M2 - M6	280,00
290/3	Tapping spindle CM3 with adjustable clutch for M6 – M10	290,00
290/4	Tapping spindle CM4 with adjustable clutch for M12 – M18	325,00
313	Autoblock ISO BT30	120,00
312	Autoblock ISO BT35	120,00
314	Autoblock ISO BT40	120,00
315	Autoblock ISO BT45	130,00
316	Autoblock ISO BT50	130,00
461	Autoblock HSK40	190,00
462	Autoblock HSK50	190,00
463	Autoblock HSK63	190,00
464	Autoblock HSK80	220,00
465	Autoblock HSK100	220,00



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