



Main Features

Robust back gauge with movable positioning, allows rotation for retraction of the guide

Adapts to cutting sheets of any thickness up to maximum capacity

Strips are less twisted when cutting thicknesses less than nominal thickness, by using a smaller cutting angle and integrating the optional anti-torsion system

Benefits

4-edged upper and lower blade;

Little or no torsion demand on the frame and blade holder;

Standard 410 mm arch and possibility of special arches;

Cuts greater thicknesses (between 16 and 25 mm).



It can handle sheet metal measuring 3 to 6 metres (or longer), with thicknesses of between 16 and 25 mm. There are also a wide range of accessories and optional extras, increasing their flexibility of use.

Solution for customers that need a high-yield, high-performance machine. Ability to carry out highly complex work with precision.

GV

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METAL FORMING SOLUTIONS



SHEARS GV

TECHNICAL DATA SHEETS

Shears

GV

The ADIRA GV range of hydraulic shears are robust and reliable, characterised by their vertical cutting blade and variable angle.



Strips are less twisted when cutting thicknesses less than the nominal thickness, by using a smaller cutting angle.

TECHNICAL DATA SHEETS

GV		GV 1630	GV 1660	GV 2030	GV 2530
Cutting capacity (max. cutting angle)					
Solid steel (45 daN/mm ²)	mm	16	16	20	25.5
Solid steel (70 daN/mm ²)	mm	10	10	14	17
Cutting capacity (normal cutting angle)					
Solid steel (45 daN/mm ²)	mm	13	13	16	20
Solid steel (70 daN/mm ²)	mm	8	8	10	14
Cutting length	mm	3050	6100	3050	3050
Side frame arch	mm	410	410	410	410
Cutting angle					
0.5° at nominal	degrees	2	1.5	2	2
0.5° at maximum	degrees	3.5	2.75	3.5	3.5
Adjustment of gap between blades	mm	0,05 - 2,5	0,05 - 2,5	0,05 - 3	0,05 - 3,5
Electric motor power	kW	30	30	37	45
Number of blocks	-	16	31	16	16
Tamping strength	ton	45	76	58	95
Back gauge stroke	mm	1100	1100	1100	1100
Cutting frequency					
Normal cutting angle	cuts/min.	16 a 32	8 a 17	13 a 25	9 a 17
Maximum cutting angle	cuts/min.	10 a 25	5 a 13	9 a 21	6 a 14
Dimensions (CE Machine)					
Length	mm	4150	7240	4170	4250
Width	mm	2370	2370	2370	2370
Height	mm	2550	2770	2550	2730
Approximate Weight	Kg	16000	35000	17000	23000



Equipment	GV
Functions	
Anti-torsion system	■
Auxiliary ramp for repeat cuts	■
Support table for thin sheets - heavy-duty series	■
Unloading ramp	standard
Arms	
Simple front support arm, L=1600 mm	standard
2 Front support arms with scale, L=1600 mm	standard
Additional front support arm with scale, L=1600 mm	■
2 long squaring guides, L=1600 mm	standard
Additional long squaring guide, L=1600 mm	■
- every additional 500 linear mm	■
Squaring arm with scale and pedestal, L=2050 mm	■
Squaring arm with scale and pedestal, L=3050 mm	■
Squaring arm with two scales and pedestal, L=2050 mm	■
Squaring arm with two scales and pedestal, L=3050 mm	■
Transfer balls to be mounted on squaring arms, L=2050 mm	■
Transfer balls to be mounted on squaring arms, L=3050 mm	■
Back gauges	
Retractable back gauge	■
Front gauge	standard
Retractable back gauge	standard
Retractable back gauge with micrometre adjustment	■
Back gauge for repeat cuts	■
Auxiliary back gauge for goniometer	■
Ball screw back gauge	standard
Safety	
Rear protection via photoelectric cell	standard
Cutting line lighting	standard
Front protection via photoelectric cell	■
Controls	
Cybelec Cybtouch 8	standard
Other	
Second control pedal	■
Goniometer	■